

721 F.2d 1540  
 220 U.S.P.Q. 303  
 (Cite as: 721 F.2d 1540)

►

United States Court of Appeals,  
 Federal Circuit.

W.L. GORE & ASSOCIATES, INC.,  
 Appellant/Cross-Appellee,  
 v.

GARLOCK, INC., Appellee/Cross-Appellant.

Nos. 83-613, 83-614.

Nov. 14, 1983.

Patentee brought infringement action, and accused infringer counterclaimed for declaratory judgment of patent invalidity, noninfringement, fraudulent solicitation, and entitlement to attorney fees. The United States District Court for the Northern District of Ohio entered judgment holding patents invalid, and patentee appealed. The Court of Appeals, Markey, Chief Judge, held that: (1) claims 1 and 17 of patent No. 3,953,566 directed to processes for stretching highly crystalline, unsintered teflon were invalid; (2) accused infringer had not met burden of showing that claims 1, 9, 12, 14, 18, 35, 36, 43, 67, and 77 of patent No. 4,187,390 directed to products obtained by the processes of the companion patent had been anticipated by prior art; (3) accused infringer failed to prove that at time application was filed, specification was not enabling or that claims were indefinite; (4) accused infringer failed to sustain burden of proving, by clear and convincing evidence, sufficient facts from which fraudulent intent could be inferred; (5) District Court did not abuse its discretion in denying accused infringer's request for attorney fees; and (6) better practice was for District Court to decide both validity and infringement issues.

Affirmed in part, reversed in part, and remanded.

Davis, Circuit Judge, concurred in result in part and dissented in part and filed opinion.

#### West Headnotes

[1] Patents 291k165(2)  
 291k165(2) Most Cited Cases

It is the **patent** claims that measure or define the invention, for purpose of determining **patent** validity. 35 U.S.C.A. § 112.

[2] Patents 291k16(1)  
 291k16(1) Most Cited Cases

Each claimed invention must be considered as a whole in determining validity of **patent**. 35 U.S.C.A. § 103.

[3] Patents 291k16(1)  
 291k16(1) Most Cited Cases

Court's restriction of claimed multistep process to one step constitutes error, whether done at behest of patentee relying on restriction to establish infringement by one who employs only that one step in a process otherwise distinct, or at behest of an accused infringer relying on that restriction to establish invalidity by showing that one step in a prior art process otherwise distinct. 35 U.S.C.A. §§ 102, 102(a, b), 103.

[4] Patents 291k62(1)  
 291k62(1) Most Cited Cases

Finding that limitations of claim of patent directed to processes for stretching highly crystalline, unsintered teflon were met by patentee's operation, before asserted date of his invention, of teflon tape-stretching machine previously invented and patented by patentee's father was supported by record, for purpose of determining whether claim of patent was anticipated by operation of machine. 35 U.S.C.A. § 102(a).

[5] Patents 291k324.55(2)  
 291k324.55(2) Most Cited Cases

Fact that district court, bound by precedent at time of trial, applied preponderance of the evidence test in determining claim of patent to have been anticipated by prior art did not render clearly erroneous standard inapplicable on patentee's appeal. 35 U.S.C.A. § 102(a); Fed.Rules Civ.Proc.Rule 52(a), 28 U.S.C.A.

[6] Patents 291k51(1)  
 291k51(1) Most Cited Cases

Fact that those using patentee's invention for

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stretching teflon may not have appreciated results was irrelevant to determination of whether claim of patent was anticipated by operation of patented teflon tape-stretching machine in patentee's shop before asserted date of patentee's invention. 35 U.S.C.A. § 102(a).

[7] Patents  51(2)  
 291k51(2) Most Cited Cases

Nonsecret use of a claimed process in the usual course of producing articles for commercial purposes is a public use. 35 U.S.C.A. § 102(a).

[8] Patents  75  
 291k75 Most Cited Cases

Manufacturer's use of previously invented machine for producing stretched and unstretched teflon thread seal tape was not a "public use" of processes subsequently claimed in patent directed to processes for stretching highly crystalline, unsintered teflon, notwithstanding that manufacturer allegedly did not keep machine hidden from employees legally bound to keep their knowledge confidential and notwithstanding that another company's employees were shown machine to see if they could help increase its speed, where there was no evidence that viewer of machine could thereby learn anything of which process, among all possible processes, the machine used. 35 U.S.C.A. §§ 102(b), 282.

[9] Patents  80  
 291k80 Most Cited Cases

Manufacturer's and inventor's secret commercialization of whatever process was used in inventor's machine for producing stretched and unstretched teflon thread seal tape could not be held a bar to grant of patent to patentee on that process where, if manufacturer offered and sold anything, it was only tape and not whatever process was used in producing it, and there was no evidence that public could learn claimed process by examining tape. 35 U.S.C.A. § 102(b).

[10] Patents  90(2)  
 291k90(2) Most Cited Cases

As between a prior inventor who benefits from process by selling its product but suppresses, conceals, or otherwise keeps process from public,

and later inventor who promptly files **patent** application from which public will gain disclosure of process, law favors the latter. 35 U.S.C.A. § 102(b).

[11] Patents  16.5(3)  
 291k16.5(3) Most Cited Cases  
 (Formerly 291k16.8)

Failure, in review of prior art with respect to **patent** directed to processes for stretching highly crystalline, unsintered teflon, to take into account import of markedly different behavior of such teflon from that of conventional thermoplastic polymers, consideration of **patent** claims in less than their entireties, and disregard of disclosures in prior art references that diverged from and taught away from invention at hand were error. 35 U.S.C.A. § 103.

[12] Patents  16.25  
 291k16.25 Most Cited Cases

Disclosure in prior **patents** that unsintered teflon article could be stretched to as much as four times its length encompassed step of stretching to twice its length set forth in claim 17 of patent No. 3,953,566 directed to processes for stretching highly crystalline, unsintered teflon and established that such step would have been **obvious**, and thus claim was invalid. 35 U.S.C.A. § 103.

[13] Patents  112.1  
 291k112.1 Most Cited Cases

Presumption of validity of **patent** has no separate evidentiary value; it cautions decision maker against rush to conclude invalidity, and submission of additional art that is merely "pertinent" does not dispel that caution. 35 U.S.C.A. § 103.

[14] Patents  312(1.2)  
 291k312(1.2) Most Cited Cases  
 (Formerly 291k312(1.8), 291k312(1), 291k312, 291k312(.8))

Burden of persuasion remains throughout trial on one who would prove invalidity of **patent**. 35 U.S.C.A. §§ 103, 282.

[15] Patents  36.1(1)  
 291k36.1(1) Most Cited Cases

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Refusal to consider objective evidence of nonobviousness of processes taught by patent was error. 35 U.S.C.A. § 103.

[16] Patents 291k312(6)  
291k312(6) Most Cited Cases

Accused infringer failed to meet burden of proving that invention which was subject of claims of patent directed to processes for stretching highly crystalline, unsintered teflon and teaching that such teflon could be stretched at a rate of about 100% per second or to more than five times its original length would have been obvious, even though individual parts of separate prior art references could be employed to recreate facsimile of claimed invention. 35 U.S.C.A. § 103.

[17] Patents 291k51(1)  
291k51(1) Most Cited Cases

Anticipation requires disclosure in a single prior art reference of each element of claim under consideration. 35 U.S.C.A. § 102.

[18] Patents 291k51(1)  
291k51(1) Most Cited Cases

Anticipation of inventions set forth in product claims cannot be predicated on mere conjecture respecting characteristics of products that might result from practice of processes disclosed in references. 35 U.S.C.A. § 102.

[19] Patents 291k66(1.24)  
291k66(1.24) Most Cited Cases  
General.

Teachings of prior art references were so unacceptably vague concerning characteristics of products produced by their respective processes as not to support anticipation rejection of claims of patent directed to products obtained by companion processes for stretching highly crystalline, unsintered teflon where neither of prior art references disclosed an invention set forth in any claim of subject patent, no inter partes tests in which processes taught by prior art references were conducted were of record, no products of those processes were placed in evidence, and "effect" of processes disclosed in prior art references was undisclosed in those patents. 35 U.S.C.A. § 102.

[20] Patents 291k66(1.24)  
291k66(1.24) Most Cited Cases

Accused infringer's employment of process covered by patent cited as prior art reference was irrelevant to determination of anticipation of claims of patent directed to products obtained by companion processes for stretching highly crystalline, unsintered teflon, even assuming cited patent was a dominating patent, where there was no basis for finding that cited process in itself necessarily and inherently resulted in products which were subject of claims of patent. 35 U.S.C.A. § 102.

[21] Patents 291k66(1.24)  
291k66(1.24) Most Cited Cases

Accused infringer's employment of process of dominating patent does not render that employment an anticipation of an invention described and claimed in an improvement patent. 35 U.S.C.A. § 102.

[22] Patents 291k62(1)  
291k62(1) Most Cited Cases

Accused infringer had not met burden of showing that claims of patent directed to products obtained by companion processes for stretching highly crystalline, unsintered teflon were anticipated by prior art preferences, neither of which disclosed an invention set forth in any claim of patent. 35 U.S.C.A. § 102.

[23] Patents 291k16(2)  
291k16(2) Most Cited Cases

Apparent assumption that products which were subject of patent claims, having been found inherent in processes of prior art references, would have been obvious in view of those references was error. 35 U.S.C.A. § 103.

[24] Patents 291k16(1)  
291k16(1) Most Cited Cases

Inherency and obviousness are distinct concepts for patent purposes. 35 U.S.C.A. § 103.

[25] Patents 291k36(1)  
291k36(1) Most Cited Cases

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All evidence bearing on issue of **obviousness**, as with any other issue raised in conduct of judicial process, must be considered and evaluated before required legal conclusion is reached. 35 U.S.C.A. § 103.

**[26] Patents ↗36(1)**  
291k36(1) Most Cited Cases

Objective evidence of nonobviousness may in a given case be entitled to more weight or less, depending on its nature and its relationship to merits of invention, and it should when present always be considered as an integral part of analysis on obvious/nonobvious issue. 35 U.S.C.A. § 103.

**[27] Patents ↗101(5)**  
291k101(5) Most Cited Cases

A claim to a new product is not legally required to include critical limitations. 35 U.S.C.A. § 103.

**[28] Patents ↗16.25**  
291k16.25 Most Cited Cases  
(Formerly 291k25)

In view of difficulty of working with unsintered teflon and its unpredictable response to various processing techniques, vagueness of prior art references concerning products produced by those processes, and filling of at least two long-felt needs by and commercial success of claimed inventions, inventions set forth in claims of patent directed to products obtained by companion processes for stretching highly crystalline, unsintered teflon would not have been obvious to those skilled in art at time those inventions were made. 35 U.S.C.A. § 103.

**[29] Patents ↗1**  
291k1 Most Cited Cases

Patents are written to enable those skilled in the art, not the public, to practice the invention. 35 U.S.C.A. § 112.

**[30] Patents ↗99**  
291k99 Most Cited Cases

Statute requiring that patents disclose sufficient information to enable a person of ordinary skill in the art to make and use the invention speaks as of

the application filing date, not as of the time of trial. 35 U.S.C.A. § 112.

**[31] Patents ↗99**  
291k99 Most Cited Cases

Postfiling date development of varying formulae for calculating stretch rate of unsintered teflon was irrelevant to determination of whether patents directed to processes for stretching highly crystalline, unsintered teflon and products obtained by such processes disclosed sufficient information to enable person of ordinary skill in art to make and use invention, as required by statute. 35 U.S.C.A. § 112.

**[32] Patents ↗99**  
291k99 Most Cited Cases

Statute requiring that patents disclose sufficient information to enable person of ordinary skill in art to make and use invention requires that inventor set forth best mode of practicing invention known to him at time application was filed. 35 U.S.C.A. § 112.

**[33] Patents ↗101(6)**  
291k101(6) Most Cited Cases

Use of phrase "stretching \* \* \* at a rate exceeding about ten percent per second" in claims of patent directed to processes for stretching highly crystalline, unsintered teflon was not indefinite, for purpose of assessment of infringement, where infringement was assessable through use of stopwatch. 35 U.S.C.A. § 112.

**[34] Patents ↗101(4)**  
291k101(4) Most Cited Cases

Absence from specification of patent directed to processes for stretching highly crystalline, unsintered teflon of a method for calculating minimum rate of stretch above 35 degrees centigrade did not render specification nonenabling, notwithstanding that minimum rate of stretch might increase with temperature, where calculation of minimum stretch rate above 35 degrees centigrade was not in claims of patent and particularly in absence of convincing evidence that those skilled in art would have found specification nonenabling at time application was filed. 35 U.S.C.A. § 112.

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[35] Patents  99  
291k99 Most Cited Cases

It is the claimed invention for which enablement is required. 35 U.S.C.A. § 112.

[36] Patents  101(11)  
291k101(11) Most Cited Cases

Patents directed to processes for stretching highly crystalline, unsintered teflon and to products obtained by such processes were not invalid for indefiniteness on ground that some trial and error would be needed to determine lower limits of stretch rate above ten percent per second at various temperatures above 35 degrees centigrade where there was no evidence or finding that undue experimentation was required. 35 U.S.C.A. § 112.

[37] Patents  99  
291k99 Most Cited Cases

A patent is not invalid because of need for experimentation. 35 U.S.C.A. § 112.

[38] Patents  99  
291k99 Most Cited Cases

A patent is invalid only when those skilled in art are required to engage in undue experimentation to practice the invention. 35 U.S.C.A. § 112.

[39] Patents  165(1)  
291k165(1) Most Cited Cases

Distinguishing what infringes from what doesn't is role of patent claims, not of patent specification. 35 U.S.C.A. § 112.

[40] Patents  98  
291k98 Most Cited Cases

A patent applicant may be his own lexicographer.

[41] Patents  101(11)  
291k101(11) Most Cited Cases

In light of disclosure of its calculation in patent specification, term "matrix tensile strength" in claims of patents directed to processes for stretching highly crystalline, unsintered teflon and to products obtained by such processes was neither

indefinite nor nonenabling. 35 U.S.C.A. § 112.

[42] Patents  101(11)  
291k101(11) Most Cited Cases

Absence from specification of patents directed to processes for stretching highly crystalline unsintered teflon and to products obtained by such processes of a definition for "specific gravity of the solid polymer," which was a part of computation of matrix tensile strength, did not render that computation indefinite where there was no testimony that specific gravity values used in application were not known to persons of ordinary skill in art or could not be calculated or measured. 35 U.S.C.A. § 112.

[43] Patents  312(4)  
291k312(4) Most Cited Cases

Fraud on the Patent and Trademark Office must be shown by clear and convincing evidence.

[44] Patents  312(6)  
291k312(6) Most Cited Cases

Accused infringer failed to sustain burden of proving, by clear and convincing evidence, sufficient facts from which fraudulent intent could be inferred from patentee's representations to Patent and Trademark Office that stretching unsintered teflon tape at rate greater than ten percent per second was not novel and that it produced a physical phenomenon.

[45] Patents  312(6)  
291k312(6) Most Cited Cases

Finding in 1982 that teflon tape-stretching machine invented and patented by patentee's father inherently stretched tape at some time in 1969 at a rate more than ten percent per second did not establish that patentee of patents directed to processes for stretching highly crystalline, unsintered teflon and to products obtained by such processes was aware of that fact in 1975, nor make untrue his statement that to his knowledge such had not been the rate of stretch employed, for purpose of determining fraud on the Patent and Trademark Office.

[46] Patents  312(6)

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## 291k312(6) Most Cited Cases

Evidence of patentee's isolated statements did not support the conclusion, for purpose of determining fraud on the Patent and Trademark Office, that patentee of patents directed to processes for stretching highly crystalline, unsintered teflon and to products obtained by such processes attempted to convince PTO that a physical phenomenon always existed in which stretching at a rate greater than ten percent per second always produced a matrix tensile strength greater than 7,300 pounds per square inch.

**[47] Patents 291k325.11(3)**  
291k325.11(3) Most Cited Cases

Denial of accused infringer's request for attorney fees on counterclaim for declaratory judgment of patent invalidity in patentee's infringement action was not abuse of discretion.

**[48] Patents 291k324.60**  
291k324.60 Most Cited Cases

Where appellate court reverses a holding of invalidity, and remand is ordered for trial of factual issue of infringement, better practice is for district court to decide both validity and infringement issues when both are contested at trial, enabling conduct of single appeal and disposition of entire case in a single appellate opinion.

**Patents 291k328(2)**  
291k328(2) Most Cited Cases

2,776,465, 2,823,421, 2,983,961, 3,208,100, 3,214,503, 3,544,671, 3,637,906, 3,664,915, 4,187,390. Cited as prior art.

**Patents 291k328(2)**  
291k328(2) Most Cited Cases

3,953,566. Original. Claims 1, 17, invalid.  
\*1544 David H. Pfeffer, New York City, argued for appellant/cross-appellee; J. Robert Dailey and Janet Dore, New York City, John S. Campbell, Newark, Del., of counsel.

John J. Mackiewicz, Philadelphia, Pa., argued for appellee/cross-appellant. With him on the brief were Dale M. Heist, Philadelphia, Pa., Bernard Ouziel, New York City, of counsel.

Before MARKEY, Chief Judge, and DAVIS and MILLER, Circuit Judges.

MARKEY, Chief Judge.

Appeal from a judgment of the District Court for the Northern District of Ohio holding U.S. Patents 3,953,566 ('566) and 4,187,390 ('390) invalid. We affirm in part, reverse in part, and remand for a determination of the infringement issue.

## Background

Tape of unsintered polytetrafluoroethylene (PTFE) (known by the trademark \*1545 TEFILON of E.I. du Pont de Nemours, Inc.) had been stretched in small increments. W.L. Gore & Associates, Inc. (Gore), assignee of the patents in suit, experienced a tape breakage problem in the operation of its "401" tape stretching machine. Dr. Robert Gore, Vice President of Gore, developed the invention disclosed and claimed in the '566 and '390 patents in the course of his effort to solve that problem. The 401 machine was disclosed and claimed in Gore's U.S. Patent 3,664,915 ('915) and was the invention of Wilbert L. Gore, Dr. Gore's father. PTFE tape had been sold as thread seal tape, i.e., tape used to keep pipe joints from leaking. The '915 patent, the application for which was filed on October 3, 1969, makes no reference to stretch rate, at 10% per second or otherwise, or to matrix tensile strength in excess of 7,300 psi.

Dr. Gore experimented with heating and stretching of highly crystalline PTFE rods. Despite slow, careful stretching, the rods broke when stretched a relatively small amount. Conventional wisdom in the art taught that breakage could be avoided only by slowing the stretch rate or by decreasing the crystallinity. In late October, 1969, Dr. Gore discovered, contrary to that teaching, that stretching the rods as fast as possible enabled him to stretch them to more than ten times their original length with no breakage. Further, though the rod was thus greatly lengthened, its diameter remained virtually unchanged throughout its length. The rapid stretching also transformed the hard, shiny rods into rods of a soft, flexible material.

Gore developed several PTFE products by rapidly

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stretching highly crystalline PTFE, including: (1) porous film for filters and laminates; (2) fabric laminates of PTFE film bonded to fabric to produce a remarkable material having the contradictory properties of impermeability to liquid water and permeability to water vapor, the material being used to make "breathable" rainwear and filters; (3) porous yarn for weaving or braiding into other products, like space suits and pump packing; (4) tubes used as replacements for human arteries and veins; and (5) insulation for high performance electric cables.

On May 21, 1970, Gore filed the patent application that resulted in the patents in suit. The '566 patent has 24 claims directed to processes for stretching highly crystalline, unsintered, PTFE. The processes, *inter alia*, include the steps of stretching PTFE at a rate above 10% per second and at a temperature between about 35 <<degrees>> C and the crystalline melt point of PTFE. The '390 patent has 77 claims directed to various products obtained by processes of the '566 patent.

It is effectively undisputed that the present inventions filled a long sought yet unfilled need. The United States Army and the research director of a Garlock, Inc. (Garlock) customer had been looking for and following up every remote lead to a waterproof/breathable material for many years.

It is undisputed that the present inventions enjoyed prompt and remarkable commercial success due to their merits and not to advertising or other extraneous causes.

It is undisputed that the inventions provide the most important synthetic material available for use in vascular surgery, hundreds of thousands of persons having received artificial arteries formed of the patented product since 1976, and that the patented products have unique properties useful in other medical procedures, in communications satellites, radar systems, and electrical applications.

It is undisputed that the major sources of PTFE, ICI and du Pont, greeted the patented product as "magical", "bewitching", "a remarkable new material", and one that "differs from other processed forms of Teflon".

It is undisputed that the patented products were met

with skepticism and disbelief by at least one scientist who had worked with PTFE at du Pont for many years and who testified as an expert at trial.

It is undisputed that Garlock first produced an accused product in response to a customer's request for a substitute for the \*1546 patented product, that Garlock advertised its accused product as a "new form" of PTFE and as "a versatile new material which provides new orders of performance for consumer, industrial, medical and electrical applications", and that the customer describes that accused product as "a new dimension in rainproof/breathable fabrics".

#### Proceedings

On Nov. 2, 1979, Gore sued Garlock for infringement of process claims 3 and 19 of the '566 patent, and sought injunctive relief, damages, and attorney fees. Garlock counterclaimed on Dec. 18, 1979, for a declaratory judgment of patent invalidity, non-infringement, fraudulent solicitation, and entitlement to attorney fees. On Feb. 7, 1980, Gore filed a second suit for infringement of product claims 14, 18, 36, 43, 67 and 77 of the '390 patent. In light of a stipulation, the district court consolidated the two suits for trial.

Gore alleged infringement of certain claims by certain products:

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'566	'390	
patent	patent	Garlock
claims	claims	Product
-----	-----	-----

19	14,43	film
--	36,77	laminate
19	18	yarn
--	67	braided packing
3	--	tape

At trial, Garlock addressed only claims 1, 3, 17, and 19 of the '566 patent and claims 1, 9, 12, 14, 18, 35, 36, 43, 67, and 77 of the '390 patent. See Appendix to this opinion.

The district court, in a thorough memorandum accompanying its judgment, and in respect of the '566 patent: (1) found claim 1 anticipated under 35 U.S.C. § 102(a) by Gore's use of its 401 machine and use by the Budd Company (Budd) of a Cropper machine; (2) declared all claims of the patent invalid under 102(b) because the invention had been in public use and on sale more than one year before Gore's patent application, as evidenced by Budd's use of the Cropper machine; (3) held claims 1, 3, 17 and 19 invalid for obviousness under 35 U.S.C. § 103, on the basis of various reference pairings: (a) Japanese patent 13560/67 (Sumitomo) with U.S. patent 3,214,503 (Markwood); (b) U.S. patent 2,776,465 (Smith) with Markwood; or (c) Gore's '915 patent with Sumitomo; and (4) held all claims invalid as indefinite under 35 U.S.C. § 112. [FN1]

FN1. 35 U.S.C. § 102(a) and (b) provide:  
 A person shall be entitled to a patent unless--  
 (a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for patent, or  
 (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the

date of the application for patent in the United States, or ...

35 U.S.C. § 103 provides:

A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

35 U.S.C. § 112 provides:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same, and shall set forth the best mode contemplated by the inventor of carrying out his invention.

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention. A claim may be written in independent or dependent form, and if in dependent form, it shall be construed to include all the limitations of the claim incorporated by reference into the dependent claim.

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In its opinion respecting the '390 patent, the district court held: (1) claims 1, 9, 12, 14, 18, 35, 36, 43, 67 and 77 invalid under §§ 102 and 103 in view of Sumitomo and Smith; and (2) all claims invalid as indefinite under § 112.

\*1547 The court found that Gore did not commit fraud before the Patent and Trademark Office (PTO), denied Garlock's request for attorney fees, and refrained from deciding the infringement issue.

#### Issues

Did the district court err in: (1) its holdings of invalidity under §§ 102(a), 102(b), 103 and 112; (2) its finding that Gore did not commit fraud on the PTO; or (3) denying attorney fees.

#### OPINION

This hard fought and bitterly contested case involved over two years of discovery, five weeks of trial, the testimony of 35 witnesses (19 live, 16 by deposition), and over 300 exhibits. The district court issued an exhaustive 37-page memorandum opinion reflective of a careful, conscientious approach to the determination of the many issues presented at trial.

The record on appeal consists of 2000 pages. The parties' briefs total 199 pages. In those briefs, counsel repeatedly accuse each other of numerous and serious breaches of the duty of candor owed the court. Each cites instances in which the testimony, the findings, and the record are or are said to be quoted in part and out of context. As a result, the usefulness and reliability of the briefs as means of informing the court has been greatly diminished if not destroyed, and careful, time-consuming study of all exhibits and each page of the record has been required.

Appellant cited 80 prior court opinions in its main brief. Appellee's brief totally ignores all but two of those citations, but adds 57 more. Appellant's reply brief cites 126 prior court opinions, 34 earlier cited, 67 newly cited, and 25 of those cited by appellee. Appellee's reply brief cites 17 prior court opinions, 4 earlier cited, 7 newly cited, and 6 of the 147 cited by appellant. Accordingly, 211 prior court opinions have been evaluated in relation to the proof found in the record.

In light of the entire record and the applicable law, we are convinced that Garlock failed to carry its burden of proving all claims of the present patents invalid.

#### Standard of Review

Where, as here, dispositive legal error occurred in interpretation and application of the patent statute, 35 U.S.C., the parties' arguments relating to the salutory injunction of Fed.Rule Civ.P. 52(a) cannot be controlling on all issues. Findings that "rest on an erroneous view of the law may be set aside on that basis", *Pullman-Standard v. Swint*, 456 U.S. 273, 102 S.Ct. 1781, 42 L.Ed.2d 66 (1982). Thus it is unnecessary here to set aside any probative fact found by the district court on the basis of its being clearly erroneous, or to engage in what would be an inappropriate reweighing of the facts.

Among the legal errors extant in the record, each of which is discussed below, are (1) the invention set forth in each claim was not in each instance considered as a whole; (2) 35 U.S.C. § 102(b) was applied though criteria for its application were not present; (3) the references were not assessed in their entirieties; (4) an inherency theory under §§ 102 and 103 was inappropriately applied; (5) that which only the inventor taught was attributed to the prior art; (6) individual steps in prior art processes dealing with materials distinct from those with which the present inventions dealt were erroneously equated to steps in the claimed processes; (7) objective evidence of nonobviousness was disregarded; and (8) the function and application of § 112 were misconstrued.

Because it permeated so much of the district court's analysis, we note more fully its frequent restriction of its consideration to 10% per second rate of stretching, which it called the "thrust of the invention". That approach is repeated throughout Garlock's briefs, which refer repeatedly to the "thrust of the invention", to "the inventive concept", and to the claims "shorn of their extraneous limitations". That facile focusing on the "thrust", "concept", and "shorn" claims, resulted in treating the claims at many points as though they read differently from those actually allowed and in suit.

\*1548 [1] It is true that Dr. Gore emphasized rapid stretching, for example, as well as the amount of

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stretch and other process limitations, during prosecution of the application for the '566 patent. Yet it is the claims that measure and define the invention. *Aro Manufacturing Co. v. Convertible Top Replacement Co.*, 365 U.S. 336, 339, 81 S.Ct. 599, 600, 5 L.Ed.2d 592 (1961); *Bowser, Inc. v. U.S.*, 388 F.2d 346, 349, 156 USPQ 406, 409 (Ct.Cl.1967).

[2][3] Each claimed invention must be considered as a whole. 35 U.S.C. § 103; *Schenck, A.G. v. Nortron Corp.*, 713 F.2d 782, 218 USPQ 698, 700 (Fed.Cir.1983). In determining obviousness, there is "no legally recognizable or protected 'essential', 'gist', or 'heart' of the invention". *Aro*, 365 U.S. at 345, 81 S.Ct. at 604. A court's restriction of a claimed multi-step process to one step constitutes error, whether done at the behest of a patentee relying on that restriction to establish infringement by one who employs only that one step in a process otherwise distinct, or at the behest of an accused infringer relying on that restriction to establish invalidity by showing that one step in a prior art process otherwise distinct.

(1) *Invalidity*  
(a) '566 Patent  
(i) § 102(a) and The 401 Machine

It is undisputed that the district court held only claim 1 of the '566 patent to have been anticipated under § 102(a) by operation of the 401 machine in the Gore shop before Dr. Gore's invention in late October 1969. It did so on the deposition testimony of two former Gore employees, documents, and drawings of the 401 machine.

[4] In August, 1969, Gore offered to sell to Export Tool Company (Export) tape "to be made" on the 401 machine. Tape made on the 401 machine was shipped to Export on October 24, 1969. The trial judge found the rolls on the 401 machine were, at least at some point in time before October 1969, spaced less than four feet apart and that the rate of stretch accomplished in operating that machine (admittedly operated in accord with the description of machine operation in the '915 patent) must have been greater than 10% per second. The district court credited testimony that Teflon 6c, a highly crystalline form of Teflon, was used because it was the standard resin at the time, and that the tape was stretched at a temperature above 35 <<degrees>> C.

Thus it cannot be said that the record fails to support the district court's finding that the limitations of claim 1 were met by Gore's operation of the 401 machine before Dr. Gore's asserted "late October, 1969" date of invention. Though he was working with the operation of the 401 machine, Dr. Gore offered no proof that his invention date was before the date of shipment to Export.

[5] Gore, seeking a review here of the evidence, points to certain inadequacies as indicating a failure to meet the required clear and convincing standard under § 102(a). At the time of trial, the district court, bound by precedent then applicable, applied a preponderance of the evidence test. Gore asserts, erroneously, that the clearly erroneous standard does not therefore apply on this appeal. Gore does not, however, point to any basis on which the district court's findings must be held to have been clearly erroneous under the clear and convincing standard. We are not at liberty, of course, to substitute our own for the district court's findings underlying its conclusion that claim 1 is invalid.

[6] Gore's operation of the 401 machine must thus be viewed as a consistent, reproducible use of Dr. Gore's invention as set forth in claim 1, and it is therefore irrelevant that those using the invention may not have appreciated the results. *General Electric Co. v. Jewel Incandescent Lamp Co.*, 326 U.S. 242, 248, 66 S.Ct. 81, 83, 90 L.Ed. 43, 67 USPQ 155, 157-58 (1945). Were that alone enough to prevent anticipation, it would be possible to obtain a patent for an old and unchanged process. *Ansonia Brass & Copper Co. v. Electric Supply Co.*, 144 U.S. 11, 18, 12 S.Ct. 601, 604, 36 L.Ed. 327 (1892); see, \*1549H.K. Regar & Sons, Inc. v. Scott & Williams, Inc., 63 F.2d 229, 231, 17 USPQ 81, 83 (2d Cir.1933).

[7] The nonsecret use of a claimed process in the usual course of producing articles for commercial purposes is a public use. *Electric Storage Battery Co. v. Shimadzu*, 307 U.S. 5, 20, 59 S.Ct. 675, 684, 83 L.Ed. 1071, 41 USPQ 155, 161 (1939), and there was no evidence that any different process was used to produce the articles shipped to Export.

Thus it cannot be said that the district court erred in determining that the invention set forth in claim 1 of '566 patent was known or used by others under § 102(a), as evidenced by Gore's operation of the 401

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machine before Dr. Gore's asserted date of that invention.

In view of our affirmance of the judgment reached on claim 1 under 102(a), we need not discuss other asserted grounds of invalidity of claim 1. There was, however, no evidence whatever that the inventions set forth in other claims, of either the '566 or the '390 patent, were known or used by others as a result of Gore's operation of the 401 machine before late October, 1969.

*(ii) § 102(b) and the Cropper Machine*

In 1966 John W. Cropper (Cropper) of New Zealand developed and constructed a machine for producing stretched and unstretched PTFE thread seal tape. In 1967, Cropper sent a letter to a company in Massachusetts, offering to sell his machine, describing its operation, and enclosing a photo. Nothing came of that letter. There is no evidence and no finding that the present inventions thereby became known or used in this country.

In 1968, Cropper sold his machine to Budd, which at some point thereafter used it to produce and sell PTFE threat seal tape. The sales agreement between Cropper and Budd provided:

ARTICLE "E"--PROTECTION OF TRADE  
 SECRETS Etc.

1. *BUDD* agrees that while this agreement is in force it will not reproduce any copies of the said apparatus without the express written permission of Cropper nor will it divulge to any person or persons other than its own employees or employees of its affiliated corporations any of the said known-how or any details whatsoever relating to the apparatus.

2. *BUDD* agrees to take all proper steps to ensure that its employees observe the terms of Article "E" 1 and further agrees that whenever it is proper to do so it will take legal action in a Court of competent jurisdiction to enforce any one or more of the legal or equitable remedies available to a trade secret plaintiff.

Budd told its employees the Cropper machine was confidential and required them to sign confidentiality agreements. Budd otherwise treated the Cropper machine like its other manufacturing equipment.

[8] A former Budd employee said Budd made no effort to keep the secret. That Budd did not keep the machine hidden from employees legally bound to keep their knowledge confidential does not evidence a failure to maintain the secret. Similarly, that du Pont employees were shown the machine to see if they could help increase its speed does not itself establish a breach of the secrecy agreement. There is no evidence of when that viewing occurred. There is no evidence that a viewer of the machine could thereby learn anything of which process, among all possible processes, the machine is being used to practice. As Cropper testified, looking at the machine in operation does not reveal whether it is stretching, and if so, at what speed. Nor does looking disclose whether the crystallinity and temperature elements of the invention set forth in the claims are involved. There is no evidence that Budd's secret use of the Cropper machine made knowledge of the claimed process accessible to the public.

The district court held all claims of the '566 patent invalid under 102(b), *supra*, note 3, because "the invention" was "in public use [and] on sale" by Budd more than one year before Gore's application for patent. Beyond a failure to consider each of the claims independently, 35 U.S.C. § 282; *\*1550 Altoona Publix Theatres, Inc. v. American Tri-Ergon Corp.*, 294 U.S. 477, 487, 55 S.Ct. 455, 459, 79 L.Ed. 1005 (1935), and a failure of proof that the claimed inventions as a whole were practiced by Budd before the critical May 21, 1969 date, it was error to hold that Budd's activity with the Cropper machine, as above indicated, was a "public" use of the processes claimed in the '566 patent, that activity having been secret, not public.

Assuming, arguendo, that Budd sold tape produced on the Cropper machine before October 1969, and that that tape was made by a process set forth in a claim of the '566 patent, the issue under § 102(b) is whether that sale would defeat Dr. Gore's right to a patent on the process inventions set forth in the claims.

[9] If Budd offered and sold anything, it was only tape, not whatever process was used in producing it. Neither party contends, and there was no evidence, that the public could learn the claimed process by examining the tape. If Budd and Cropper commercialized the tape, that could result in a

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forfeiture of a patent granted them for their process on an application filed by them more than a year later. *D.L. Auld Co. v. Chroma Graphics Corp.*, 714 F.2d 1144, at 1147-48 (Fed.Cir.1983); *See Metallizing Engineering Co. v. Kenyon Bearing & Auto Parts Co.*, 153 F.2d 516, 68 USPQ 54 (2d Cir.1946). There is no reason or statutory basis, however, on which Budd's and Cropper's secret commercialization of a process, if established, could be held a bar to the grant of a patent to Gore on that process.

[10] Early public disclosure is a linchpin of the patent system. As between a prior inventor who benefits from a process by selling its product but suppresses, conceals, or otherwise keeps the process from the public, and a later inventor who promptly files a patent application from which the public will gain a disclosure of the process, the law favors the latter. *See Horwath v. Lee*, 564 F.2d 948, 195 USPQ 701 (CCPA 1977). The district court therefore erred as a matter of law in applying the statute and in its determination that Budd's secret use of the Cropper machine and sale of tape rendered all process claims of the '566 patent invalid under § 102(b).

### (iii) § 103

In considering claims 1, 3, 17, and 19 of the '566 patent, the district court recognized that analysis of the obviousness issue under § 103 requires determination of the scope and content of the prior art, the differences between the prior art and the claims at issue, and the level of ordinary skill in the pertinent art. *Graham v. John Deere Co.*, 383 U.S. 1, 17, 86 S.Ct. 684, 693, 15 L.Ed.2d 545, 148 USPQ 459, 467 (1966).

[11] In its consideration of the prior art, however, the district court erred in not taking into account the import of the markedly different behavior of PTFE from that of conventional thermoplastic polymers clearly established and undisputed on the record, and in thus disregarding the unpredictability and unique nature of the unsintered PTFE to which the claimed inventions relate, *In re Whiton*, 420 F.2d 1082, 164 USPQ 455 (CCPA 1970); in considering claims in less than their entireties, *Schenck, supra*; and in considering the references in less than their entireties, i.e., in disregarding disclosures in the references that diverge from and teach away from

the invention at hand. *In re Kuderna*, 426 F.2d 385, 165 USPQ 575 (CCPA 1970).

Invalidity of claim 1 under § 102(a) having been determined, it is unnecessary to discuss in detail the applicability of § 103 to that claim. If claim 1 had not been held anticipated under § 102(a) in light of operation of the 401 machine, it is clear from the discussion here that claim 1 could not properly have been held invalid under § 103.

Claim 3 depends from and thus incorporates claim 1 but specifies a rate of stretch of 100% per second. Claim 17 also depends from claim 1 and specifies an amount of stretch of about twice the original length. Claim 19 depends from claim 17 but specifies an amount of stretch of about five times the original length.

U.S. patent 2,983,961 to Titterton, Volume 13 of the *Encyclopedia of Polymer \*1551 Science and Technology* (1970), the Sumitomo patent, and witnesses for both parties, establish that teachings related to conventional thermoplastic polymers are inapplicable to PTFE.

Articles by Dogliotti and Yelland, *Effect of Strain Rate on the Viscoelastic Properties of High Polymeric Fibrous Materials*, 4 High Speed Testing 211 (1964) and Robinson and Graham, *Methods of Characterization of Polymeric Materials by High Speed Testing Techniques*, 5 High Speed Testing 261 (1965), teach that conventional plastics and sintered PTFE can be stretched further if stretched slowly. Dr. Gore demonstrated at trial and at oral argument before us that an attempt to stretch highly crystalline, unsintered PTFE slowly results in breakage, and that rapid stretching produces a greatly lengthened rod of soft, flexible material.

The '566 patent contains an example of stretching an article to 16 times its length. Smith and the '915 patent teach that PTFE could not be stretched beyond four times its length without heating it to above its crystalline melt temperature, a step avoided by Dr. Gore and as set forth in the claims.

Sumitomo teaches that there is a length limit to stretching unsintered PTFE, and does not suggest what that limit might be. Markwood, U.S. patent 3,208,100 to Nash (Nash), and U.S. patent 2,823,421 to Scarlett (Scarlett) teach that *non-PTFE*

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thermoplastics can be stretched rapidly and to extended lengths, and *also* teach reduction, elimination, or avoidance of crystallinity before stretching.

[12] The disclosure in the Smith and '915 patents that a PTFE article may be stretched to as much as four times its length encompasses the step of stretching to twice its length set forth in claim 17 and establishes that such step would have been obvious.

Claims 3 and 19 must be considered individually and separately. 35 U.S.C. § 282. Nowhere, in any of the references, is it taught or suggested that highly crystalline, unsintered PTFE could be stretched at a rate of about 100% per second as required by asserted claim 3. Nor is it anywhere suggested that by rapid stretching a PTFE article be stretched to more than five times its original length as required by asserted claim 19. On the contrary, the art as a whole teaches the other way.

In concluding that obviousness was established by the teachings in various pairs of references, the district court lost sight of the principle that there must have been something present in those teachings to suggest to one skilled in the art that the claimed invention before the court would have been obvious. *In re Bergel*, 292 F.2d 955, 956-57, 130 USPQ 206, 208 (CCPA 1961); *In re Sponnoble*, 405 F.2d 578, 585, 160 USPQ 237, 244 (CCPA 1969).

The court's pairing of Sumitomo and Markwood disregarded, as above indicated, the undisputed evidence that the unsintered PTFE of Sumitomo does not respond to the conventional plastics processing of Markwood and the art recognition of that fact. *Whiton, supra*, 420 F.2d at 1085, 164 USPQ at 457.

In evaluating claim 19, for example, the pairing disregarded Sumitomo's limited length of stretch teaching. In evaluating claim 3, the court recognized that Sumitomo made no mention of rate of stretch. Looking to Markwood to supply that teaching disregarded not only the conventional plastics-unsintered PTFE distinction but also the clear divergence of Markwood's teaching that crystallinity must be reduced or avoided from the presence of "highly crystalline" in all claims of the

'566 patent.

Similarly, and for many of the same reasons, the pairing of Markwood's and Smith's teachings was an inappropriate basis for concluding that the processes set forth in claims 3 and 19 would have been obvious. As above indicated, Markwood's rapid stretching of conventional plastic polypropylene with reduced crystallinity would not suggest rapid stretching of highly crystalline PTFE, in light of teachings in the art that PTFE should be stretched slowly. The Smith patent is owned by du Pont, where Dr. Gore's process invention was considered \*1552 to have produced a "remarkable new material". That circumstance is not surprising, for Smith, though dealing with PTFE, says not a word about any rate of stretch.

Lastly, the pairing of Sumitomo and the '915 patent suffers from the same shortcomings. The pairing resulted from a hypothetical set forth in Garlock's post trial brief, and was based on no testimony or other evidence in the record. In respect of claim 3, neither reference mentions rate of stretch or suggests its importance. In respect of claim 19 both references point away from the claimed invention in their limited length-of-stretch teachings. The '915 patent states: "the 65 percent expanded material could be expanded a second time for an additional 65 percent expansion or a total length increase ratio of 1:2.72 [less than three times the original length]. However, great care was necessary to obtain a uniformly expanded material at these very great expansion ratios." Thus the '915 patent suggests that the amount of stretch of 500% set forth in claim 19 (more than five times the original length) is not possible.

As indicated, Sumitomo and Smith are totally silent respecting the rate of stretch, and there is simply no teaching in the art that would suggest to one of ordinary skill that Markwood's fast stretching of other thermoplastics could or should be employed in the process of treating PTFE taught by either Sumitomo or Smith. Indeed, Smith not only says nothing about rate of stretch, its preferred teaching is away from other elements of the inventions set forth in claims 3 and 19. Smith discloses that stretching should be done after the PTFE is heated above its crystalline melting point and with decreased crystallinity. Smith teaches:

Below about 300 <<degrees>> C it is *not possible*

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to draw more than about 4x [times] and while such draw ratios can be attained around 300 <<degrees>> C and below the polymer's crystalline melting point with resultant orientation and improved properties it is preferred to use temperatures at or above the polymer's crystalline melting point. (Emphasis added).

Nash teaches that the film should be plasticized, i.e., made more viscous, before stretching. Contrary to that teaching, Dr. Gore did not reduce crystallinity before increasing the rate of stretch, but maintained the unsintered PTFE "highly crystalline" while stretching at a 100% per second rate and to more than five times, as set forth respectively in claims 3 and 19.

On the entire record and in view of all the references, each in its entirety, it is clear that a person of ordinary skill confronted with a PTFE tape breakage problem would have either slowed the rate of stretching or increased the temperature to decrease the crystallinity. Dr. Gore did neither. He proceeded contrary to the accepted wisdom of the prior art by dramatically increasing the rate and length of stretch *and* retaining crystallinity. That fact is strong evidence of nonobviousness. *United States v. Adams*, 383 U.S. 39, 86 S.Ct. 708, 15 L.Ed.2d 572 (1966).

Having learned the details of Dr. Gore's invention, the district court found it within the skill of the art to stretch other material rapidly (Markwood); to stretch PTFE to increase porosity (Sumitomo); and to stretch at high temperatures (Smith). The result is that the claims were used as a frame, and individual, naked parts of separate prior art references were employed as a mosaic to recreate a facsimile of the claimed invention. At no point did the district court, nor does Garlock, explain why that mosaic would have been obvious to one skilled in the art in 1969, or what there was in the prior art that would have caused those skilled in the art to disregard the teachings there found against making just such a mosaic. On the contrary, the references and the uncontested testimony, as above indicated, established that PTFE is *sui generis*. It is not surprising, therefore, that, unlike the situation in *Stratoflex, Inc. v. Aeroquip Corp.*, 713 F.2d 1530, 218 USPQ 871 (Fed.Cir.1983), there was no testimony and no finding that one skilled in the art would transfer conventional thermoplastic \*1553

processes to those for unsintered PTFE, or would have been able to predict what would happen if they did.

To imbue one of ordinary skill in the art with knowledge of the invention in suit, when no prior art reference or references of record convey or suggest that knowledge, is to fall victim to the insidious effect of a hindsight syndrome wherein that which only the inventor taught is used against its teacher.

It is difficult but necessary that the decisionmaker forget what he or she has been taught at trial about the claimed invention and cast the mind back to the time the invention was made (often as here many years), to occupy the mind of one skilled in the art who is presented only with the references, and who is normally guided by the then-accepted wisdom in the art. Had that been here done the inventions set forth in the claims 3 and 19 of the '566 patent could only have been held non-obvious to those skilled in the art at the time those claimed inventions were made.

[13][14] Error in visualizing the burden of proof on obviousness may have contributed to the court's application here of the prior art. Adopting the phrase from earlier precedents, the court said "the presumption [of validity] is weakened greatly where the Patent Office has failed to consider pertinent prior art". That is not the law of established precedent in this court. *SSIH Equipment S.A. v. ITC*, 718 F.2d 365, 218 USPQ 678, 687 (Fed.Cir.1983); *Solder Removal Co. v. ITC*, 582 F.2d 628, 633, 199 USPQ 129, 133, n. 9 (CCPA 1978). The presumption has no separate evidentiary value. It cautions the decisionmaker against a rush to conclude invalidity. Submission of additional art that is merely "pertinent" does not dispel that caution. It is difficult to imagine a patent law suit in which an accused infringer is unable to add some new "pertinent" art. The inescapable burden of persuasion on one who would prove invalidity, however, remains throughout the trial. 35 U.S.C. § 282.

The burden of proving invalidity may of course be facilitated by prior art that is *more pertinent* than that considered by the PTO. That did not happen here. In the present case, Sumitomo, Smith, and the '915 patent were among references considered

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by the PTO. Other references referred to as not considered were merely cumulative, disclosing nothing not disclosed in references that were considered by the PTO. The Canadian counterpart of Nash was considered by the PTO. The relevant disclosures of Markwood appear in Sandiford patent 3,544,671 and Paratheon patent 3,637,906, both considered by the PTO. The Russian Author's Certificate 240,997, assuming its status as prior art and whatever the material with which it dealt, contributed nothing beyond the teachings of the '915 patent considered by the PTO.

[15] As discussed more fully below, the district court erred in specifically declining to consider the objective evidence of nonobviousness. *In re Sernaker*, 702 F.2d 989, 996, 217 USPQ 1, 7 (Fed.Cir.1983). That evidence can often serve as insurance against the insidious attraction of the siren hindsight when confronted with a difficult task of evaluating the prior art. Though the prior art evidence here pointed more in the direction of nonobviousness than obviousness, the objective evidence may tend, as it did in *Sernaker, supra*, to reassure the decisionmaker.

[16] In sum, the district court erred as a matter of law on this record in concluding that Garlock had met its burden of proving that the inventions of claims 3 and 19 of the '566 patent would have been obvious.

(b) '390 patent  
(i) § 102

The district court found product claims 1, 9, 12, 14, 18 and 43 inherently anticipated because it found that the microstructure of nodes interconnected by fibrils is an inherent characteristic of paste-extruded PTFE products resulting from the process disclosed in Smith. The court found the first four of those claims and claim 43, plus claims 35, 36, 67 and 77 inherently anticipated \*1554 because high strength PTFE products are inherent in the examples of Sumitomo.

The teachings of Smith include neither a disclosure nor a suggestion of "porous" products having a "microstructure characterized by nodes interconnected by fibrils" as required by the claims found to have been anticipated by Smith.

The teachings of Sumitomo do not include a disclosure of products having "a matrix tensile strength ... above about 7,300 psi" as required by the claims found to have been anticipated by Sumitomo.

[17] Anticipation requires the disclosure in a single prior art reference of each element of the claim under consideration. *Soundscraper Corp. v. U.S.*, 360 F.2d 954, 960, 148 USPQ 298, 301, *adopted*, 149 USPQ 640 (Ct.Cl.1966). Neither Smith nor Sumitomo disclose an invention set forth in any claim of the '390 patent.

The incongruity in findings that the different processes of Smith and Sumitomo each inherently produced identical products is striking.

Garlock attempted with expert testimony to overcome the prior art shortcomings as proof of anticipation. Gore rebutted with its own expert testimony. It is unnecessary, however, to resolve apparent conflicts in the divergent testimony, much if not all of which took the form of pure unsupported assertion. No inter partes tests in which the Smith and Sumitomo processes were conducted are of record. No products of those processes were placed in evidence, and there was, of course, no analysis of any such evidentiary products.

Nor is it necessary to evaluate the inappropriate disparagement in Garlock's brief of Dr. Sperati as a "friend" of Gore.

[18] Given the unique nature of unsintered PTFE, we are not persuaded that the "effect" of the processes disclosed in Smith and Sumitomo, an "effect" undisclosed in those patents, would be always to inherently produce or be seen always to produce products meeting all of the claim limitations. Anticipation of inventions set forth in product claims cannot be predicated on mere conjecture respecting the characteristics of products that might result from the practice of processes disclosed in references. *In re Felton*, 484 F.2d 495, 500, 179 USPQ 295, 298 (CCPA 1973). It is clear that the teachings of neither Smith nor Sumitomo place the products claimed in the '390 patent in possession of the public.

[19] The teachings of Smith and Sumitomo are so

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unacceptably vague concerning characteristics of products produced by their respective processes as not to support an anticipation rejection. That fact is confirmed by the PTO's having fully considered those references and by its having issued the '390 patent over them.

[20][21] Garlock's assertion that it employs a process covered by the Smith patent, if true, is irrelevant. The '390 patent was allowed over Smith as a reference. Assuming Smith a dominating patent, the rule of law is clear that an accused infringer's employment of the process of a dominating patent does not render that employment an anticipation of an invention described and claimed in an improvement patent. As indicated, there is no present record basis for finding that the Smith process in itself necessarily and inherently results in the products, each considered in its entirety, in the claims of the '390 patent. The testimony of Garlock's expert about ex parte tests, the records of which he destroyed before trial, cannot serve as such a basis. The effusive praise of Dr. Gore's claimed products by the owner of the Smith patented process would appear, on the contrary, to confirm the action of the PTO in issuing the '390 patent.

[22] Garlock has not met its burden of showing that claims 1, 9, 12, 14, 18, and 43 are anticipated by Smith or that claims 1, 9, 12, 14, 35, 36, 43, 67, and 77 are anticipated by Sumitomo.

(ii) § 103

[23][24] The scope and content of the prior art and level of ordinary skill, discussed above in relation to the '566 patent, \*1555 would be the same for the '390 patent. The district court did not, however, nor does Garlock, apply the *Graham* criteria, *supra*, to the '390 claims, apparently assuming that the claimed products, having been found inherent in the processes of Sumitomo and Smith, would have been obvious in view of those references. If so, that was error. Inherency and obviousness are distinct concepts. *In re Spormann*, 363 F.2d 444, 448, 150 USPQ 449, 452 (CCPA 1966).

In discussing inherency the district court did recognize differences between Smith's disclosure and the inventions set forth in claims 1, 9, 12, 14, 18, and 43, i.e., the absence from Smith of a

description of the products of Smith's process as porous and the absence from Smith of a disclosure that those products have a microstructure characterized by nodes interconnected by fibrils.

Similarly, a difference between Sumitomo's disclosure and the inventions set forth in claims 1, 9, 12, 14, 35, 36, 43, 67, and 77 was recognized in the absence from Sumitomo of a quantification of the matrix tensile strengths of the products of Sumitomo's process. The district court also discussed differences between the dependent claims and the prior art. Because we conclude that the independent claims of the '390 patent are patentable over the art of record, we need not discuss the dependent claims.

[25] Having determined that the invention would have been obvious in view of the process of either Smith or Sumitomo, the district court did not discuss the strong showing of objective evidence of nonobviousness here present, saying with respect to one part of such evidence, "no amount of commercial success can save it." That approach was error. All evidence bearing on the issue of obviousness, as with any other issue raised in the conduct of the judicial process, must be considered and evaluated *before* the required legal conclusion is reached. *Stratoflex, supra*, 713 F.2d 1530, 218 USPQ at 879.

[26] The objective evidence of nonobviousness, i.e., the "indicia" of *Graham, supra*, may in a given case be entitled to more weight or less, depending on its nature and its relationship to the merits of the invention. It may be the most pertinent, probative, and revealing evidence available to aid in reaching a conclusion on the obvious/nonobvious issue. It should when present always be considered as an integral part of the analysis.

Gore's fabric laminates, for example, as set forth in claims 36 and 77, satisfied a long felt need for a material having the contradictory properties of being simultaneously breathable (allowing water vapor or perspiration to pass) and waterproof. The record establishes that such a material had long been sought by makers of rainwear and outerwear, and by the U.S. Army as well. That Gore's fabric laminates filled that need is attested by the rise in their annual dollar sales from zero to seven million in the first five years of their availability.

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Gore's PTFE tubes for replacement of human arteries and veins, also satisfied a long felt need. The uncontradicted evidence establishes that Gore's PTFE tubes hold blood without leaking, need not be pre-clotted with the patient's blood, are chemically inert, and, being breathable, are less likely to cause an air embolism. The value and uniqueness of those four properties make Gore's PTFE tubes, as described in unchallenged testimony, "the most important synthetic material presently existing" in vascular surgery, and, along with other evidence in the record, reflect the intended working of the patent system.

As discussed above, current annual sales of over sixty million dollars are attributable to the merits of the products claimed in the '390 patent. Considering the long felt need for those products and the obvious commercial advantage to be gained by meeting that need, it is reasonable to conclude that the claimed products of the '390 patent would not have been obvious to persons of ordinary skill in the art at the time the claimed inventions were made.

As above indicated, the praise which greeted the products claimed in the '390 patent from PTFE suppliers, including the \*1556 owner of the Smith patent, is further objective evidence of nonobviousness.

[27] Garlock's appeal argument that the '390 claims are invalid because the recited minimum matrix tensile strengths are not "critical" is without merit. A claim to a new product is not legally required to include critical limitations. *In re Miller*, 441 F.2d 689, 696, 169 USPQ 597, 602 (CCPA 1971). The '390 claims are not drawn to optimization of ingredients or ranges within broad prior art teachings, but to new porous PTFE products of particular characteristics.

[28] In sum, and in view of the difficulty of working with unsintered PTFE and its unpredictable response to various processing techniques, the vagueness of Smith and Sumitomo concerning the products produced by those processes, the filling of at least two long felt needs and the commercial success described above, we conclude that the inventions set forth in claims 1, 9, 12, 14, 18, 35, 36, 43, 67, and 77 of the '390 patent would not have been obvious to those skilled in the art at the time those inventions were made.

(c) § 112 and the '566 and '390 patents

The patents in suit resulted from a single application and thus have substantially identical specifications. The holding of invalidity on the basis of § 112 is common to both patents.

The district court found that the patents did not disclose sufficient information to enable a person of ordinary skill in the art to make and use the invention, as required by § 112, first paragraph, and that certain claim language was indefinite, presumably in light of § 112, second paragraph, because: (1) there was no definition in the specification of "stretch rate", different formulae for computing stretch rate having been developed and presented at trial; (2) there was no way taught in the specification to calculate the minimum rate of stretch above 35 <> C; (3) the phrase "matrix tensile strength" is indefinite; and (4) the phrase "specific gravity of the solid polymer" is indefinite.

[29][30] The findings rest on a misinterpretation of § 112, its function and purpose. The district court considered whether certain terms would have been enabling to the public and looked to formula developments and publications occurring well after Dr. Gore's filing date in reaching its conclusions under § 112. Patents, however, are written to enable those skilled in the art to practice the invention, not the public, *In re Storrs*, 245 F.2d 474, 478, 114 USPQ 293, 296-97 (CCPA 1957), and § 112 speaks as of the application filing date, not as of the time of trial. *In re Mott*, 539 F.2d 1291, 1296, 190 USPQ 536, 541 (CCPA 1976). There was no evidence and no finding that those skilled in the art would have found the specification non-enabling or the claim language indefinite on May 21, 1970, when the application which resulted in issuance of Dr. Gore's patents was filed. Indeed, the expert quoted by the district court and whose testimony was primarily relied upon respecting formulae, was still in school at that time.

[31] There is uncontradicted evidence in the record that at the time the application was filed "stretch rate" meant to those skilled in the art the percent of stretch divided by the time of stretching, and that the latter was measurable, for example, with a stopwatch. Concern for the absence from the specification of a formula for calculating stretch

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rate is therefore misplaced, and the post-filing date development of varying formulae, including Dr. Gore's later addition of a formula in his corresponding Japanese patent, is irrelevant.

[32] Section 112 requires that the inventor set forth the best mode of practicing the invention known to him at the time the application was filed. Calculating stretch rate at that time was accomplished by actually measuring the time required to stretch the PTFE material. That was the only mode then used by the inventor, and it worked. The record establishes that calculation by that mode would have been employed \*1557 by those of ordinary skill in the art at the time the application was filed. As indicated, Dr. Gore's disclosure must be examined for § 112 compliance in light of knowledge extant in the art on his application filing date.

[33] The district court, though discussing enablement, spoke also of indefiniteness of "stretch rate", a matter having to do with § 112, second paragraph, and relevant in assessment of infringement. The use of "stretching ... at a rate exceeding about 10% per second" in the claims is not indefinite. Infringement is clearly assessable through use of a stopwatch. No witness said that could not be done. As above indicated, subsequently developed and therefore irrelevant formulae cannot be used to render non-enabling or indefinite that which was enabling and definite at the time the application was filed.

[34][35] Similarly, absence from the specification of a method for calculating the minimum rate of stretch above 35 <> C does not render the specification non-enabling. The specification discloses that "[t]he lower limit of expansion rates interact with temperature in a roughly logarithmic fashion, being much higher at higher temperatures." Calculation of minimum stretch rate above 35 <> C is nowhere in the claims, and it is the *claimed* invention for which enablement is required. The claims require stretching at a rate greater than 10% per second at temperatures between 35 <> C and the crystalline melt point of unsintered PTFE. That the minimum rate of stretch may increase with temperature does not render non-enabling Dr. Gore's specification, particularly in the absence of convincing evidence that those skilled in the art would have found it

non-enabling at the time the application was filed.

[36][37][38] The district court invalidated both patents for indefiniteness because of its view that some "trial and error" would be needed to determine the "lower limits" of stretch rate above 10% per second at various temperatures above 35 <> C. That was error. Assuming some experimentation were needed, a patent is not invalid because of a need for experimentation. *Minerals Separation, Ltd. v. Hyde*, 242 U.S. 261, 270-71, 37 S.Ct. 82, 86, 61 L.Ed. 286 (1916). A patent is invalid only when those skilled in the art are required to engage in *undue* experimentation to practice the invention. *In re Angstadt*, 537 F.2d 498, 503-04, 190 USPQ 214, 218 (CCPA 1976). There was no evidence and the court made no finding that undue experimentation was required.

[39] Moreover, the finding here rested on confusion of the role of the specification with that of the claims. The court found that the specification's failure to state the lower limit of stretch rate (albeit above 10% per second) at each degree of temperature above 35 <> C (a requirement for at least hundreds of entries in the specification) did not "distinguish processes performed above the 'lower limit' from those performed below the 'lower limit' ". The claims of the '390 patent say nothing of processes and lower limits. Distinguishing what infringes from what doesn't is the role of the claims, not of the specification. It is clear that the specification is enabling, *In re Storrs, supra*, and that the claims of both patents are precise within the requirements of the law. *In re Moore*, 439 F.2d 1232, 169 USPQ 236 (CCPA 1971).

[40][41] The finding that "matrix tensile strength" is indefinite, like the other findings under § 112, appears to rest on a confusion concerning the roles of the claims and the specification. While finding "matrix tensile strength" in the claims indefinite, the district court at the same time recognized that the specification itself disclosed how to compute matrix tensile strength, in stating "to compute matrix tensile strength of a porous specimen, one divides the maximum force required to break the sample by the cross sectional area of the porous sample, and then multiplies this quantity by the ratio of the specific gravity of the solid polymer divided by the specific gravity of the porous specimen." Further,

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the specification provided the actual matrix tensile strength in several examples. \*1558 It is well settled that a patent applicant may be his own lexicographer. In light of the disclosure of its calculation in the specification, we cannot agree that "matrix tensile strength" is either indefinite or non-enabling.

[42] Nor does absence from the specification of a definition for "specific gravity of the solid polymer", a part of the computation of matrix tensile strength, render that computation indefinite. It is undisputed that in the many examples in the application the specific gravity values used for unsintered and sintered PTFE were 2.3 and 2.2, respectively. There was no testimony that those values were not known to persons of ordinary skill in the art or could not be calculated or measured. There is simply no support for the conclusion that "specific gravity of the solid polymer" is indefinite or that absence of its definition renders the specification non-enabling. See *In re Wertheim*, 541 F.2d 257, 191 USPQ 90 (CCPA 1976).

We conclude that Garlock has failed to prove that at the time the application was filed, the specification was not enabling or that the claims were indefinite within the meaning of § 112.

#### (2) Fraud

[43] Fraud must be shown by clear and convincing evidence. *Norton v. Curtiss*, 433 F.2d 779, 797, 167 USPQ 532, 546-47 (CCPA 1970).

The state of mind of the one making the representations is probably the most important of the elements to be considered in determining the existence of "fraud." ... Good faith and subjective intent, while they are to be considered, should not necessarily be made controlling. Under ordinary circumstances, the fact of misrepresentation coupled with proof that the party making it had knowledge of its falsity is enough to warrant drawing the inference that there was a fraudulent intent. Where public policy demands a complete and accurate disclosure it may suffice to show nothing more than that the misrepresentations were made in an atmosphere of gross negligence as to their truth. [emphasis in original].

*Norton*, 433 F.2d at 795-96, 167 USPQ at 545; see,

Miller, *Fraud on the PTO*, 58 JPOS 271 (1976).

[44] Garlock alleges fraud in Gore's representations that stretching PTFE tape at a rate greater than 10% per second was novel and that it produces a physical phenomenon. The district court found the evidence insufficient to establish that Gore had a specific intent to defraud the PTO. No basis exists for our overturning that finding. Accordingly, we agree with the district court that Garlock has failed to sustain its heavy burden of proving, by clear and convincing evidence, sufficient facts from which fraudulent intent can be inferred.

Garlock points to a September 4, 1975 Gore affidavit filed in the PTO that stated:

2. Prior to my invention disclosed in the captioned patent application, during production of expanded PTFE products by W.L. Gore & Associates, Inc., the rate of stretching was neither measured nor controlled and to my knowledge did not involve stretching of unsintered PTFE at a rate exceeding about 10% per second. (emphasis in original)

No finding of the district court and no evidence of record establishes that that statement was made in reckless disregard of facts from which an intent to defraud may be inferred.

[45] The district court's finding in 1982 that the 401 machine inherently stretched tape at some time in 1969 at a rate more than 10% per second, does not establish that Dr. Gore was aware of that fact in 1975, nor does it make untrue his statement that to his knowledge that had not been the rate of stretch employed. Nor does the district court's finding conflict with Dr. Gore's statement that the rate of stretching was neither measured nor controlled in the Gore shop before his invention of the claimed process as a whole.

[46] Nor does the evidence of isolated statements support Garlock's contention \*1559 that Dr. Gore attempted to convince the PTO that a physical phenomenon always existed in which stretching at a rate greater than 10% per second always produced a matrix tensile strength greater than 7300 psi. On the contrary, Dr. Gore set forth in his specification examples indicating that some samples broke, ruptured, or disintegrated.

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(3) *Attorney's Fees*

[47] The district court did not abuse its discretion in denying Garlock its request for attorney fees.

Infringement

[48] Where, as here, an appellate court reverses a holding of invalidity, and remand is ordered for trial of the factual issue of infringement, an inefficient use of judicial resources results if the second judgment is appealed. The better practice would therefore be for the district court to decide both the validity and infringement issues when both are contested at the trial, enabling the conduct of a single appeal and disposition of the entire case in a single appellate opinion.

Resolution of the infringement issue at trial may also overlap with resolution of the validity issue, where, for example, the claimed invention was or was not copied by the validity challenger, or the challenger substituted the claimed invention for freely available prior art processes or products, *Eibel Process Co. v. Minnesota & Ontario Paper Co.*, 261 U.S. 45, 56, 43 S.Ct. 322, 325, 67 L.Ed. 523 (1923), or an assertion of nonenablement may conflict with the ease with which the accused infringer may be shown to have practiced the invention as taught in the patent. *Eibel, supra*, 261 U.S. at 65-66, 43 S.Ct. at 329.

The district court having declined to decide the infringement issue, Gore suggests that the record here is sufficient to warrant our deciding it now. With reluctance in view of the length and bitter nature of the present litigation, we decline the suggestion. In so doing, we imply nothing of our view on the issue. Nor do we intend any implication that the district court could not itself determine the infringement issue on the present record. Infringement of particular claims of two patents was asserted. None of those claims has been finally held invalid. Assuming their continued assertion, infringement must be decided with respect to each asserted claim as a separate entity. *Altoona, supra*, 294 U.S. at 487, 55 S.Ct. at 459. Those factual determinations should be made in the first instance by the district court.

Decision

The holdings of invalidity of claim 1 of the '566

patent under § 102(a) and of claim 17 of the '566 patent under § 103, the determination that Gore did not commit fraud on the PTO, and the denial of attorney fees, are affirmed; the holdings that all claims of the '566 patent are invalid under § 102(b), that claims 3 and 19 of the '566 patent are invalid under § 103, and that all claims of the '566 patent are invalid under § 112, are reversed. The holdings that claims 1, 9, 12, 14, 18, 35, 36, 43, 67, and 77 of the '390 patent are invalid under §§ 102 and 103, and that all claims of the '390 patent are invalid under § 112, are reversed. The case is remanded for determination of the infringement issue.

AFFIRMED IN PART, REVERSED IN PART, AND REMANDED.

Appendix

Claims of the '566 patent discussed at trial:

1. A process for the production of a porous article of manufacture of a polymer of tetrafluoroethylene which process comprises expanding a shaped article consisting essentially of highly crystalline poly (tetrafluoroethylene) made by a paste-forming extrusion technique, after removal of lubricant, by stretching said unsintered shaped article at a rate exceeding about 10% per second and maintaining said shaped article at a temperature between about 35 << degrees>> C. and the crystalline melt point of said tetrafluoroethylene polymer during said stretching.

\*1560 3. The process of claim 1 in which the rate of stretch is about 100% per second.

17. The process of claim 1 in which the shaped article is expanded such that its final length in the direction of expansion is greater than about twice the original length.

19. The process of claim 17 in which said final length is greater than about five times the original length.

Claims of the '390 patent discussed at trial:

1. A porous material consisting essentially of highly crystalline polytetrafluoroethylene polymer, which material has a microstructure characterized by nodes interconnected by fibrils and has a matrix tensile strength in at least one direction above about 73,00 psi.

9. A porous material consisting essentially of polytetrafluoroethylene polymer, which material

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has a microstructure characterized by nodes interconnected by fibrils and has a matrix tensile strength in at least one direction above 9290 psi, which material has been heated to a temperature above the crystalline melt point of said polymer and has a crystallinity below about 95%.

12. A porous material in accordance with claim 9 which is in the form of a shaped article.

14. A product in accordance with claim 12 which is in the form of a film.

18. A product in accordance with claim 12 which is in the form of continuous filaments.

35. A laminated structure comprising (a) a first shaped article formed of a porous material made of a tetrafluoroethylene polymer, which material has a microstructure characterized by nodes interconnected by fibrils and has a matrix tensile strength in at least one direction above about 7,300 psi, and (b) a second shaped article bonded to said first shaped article.

36. The structure of claim 35 in which said first shaped article is formed of a porous material which has a matrix tensile strength in at least one direction of at least 9290 psi, and has a crystallinity below about 95%.

43. A porous material made of a tetrafluoroethylene polymer, which material has a microstructure characterized by nodes interconnected by fibrils, which material (a) has a matrix tensile strength in at least one direction above about 9290 psi, (b) has been heated to a temperature above 327 <<degrees>> C. and has a crystallinity below about 95%, and (c) has a dielectric constant of 1.2-1.8.

67. An impregnated structure comprising (a) a shaped article formed of a porous material made of a tetrafluoroethylene polymer which material has a microstructure characterized by nodes interconnected by fibrils and a matrix tensile strength in at least one direction above about 9290 psi, and (b) a polymer impregnated within the pores of the said shaped article.

77. The structure of claim 35 in which the first shaped article is a sheet having pores that will pass a gas but will not pass liquid water.

I concur in the result on (1) the validity of the '390 patent under §§ 102- 103; (2) the validity of the '390 patent under § 112; (3) the invalidity of claims 1 and 17 of the '566 patent; (4) lack of fraud on the Patent and Trademark Office; and (5) denial of attorney's fees. I disagree and dissent as to the validity of claims 3 and 19 of the '566 patent.

1. The process invention embodied in claim 1 of the '566 patent was known, through use of the 401 machine in the Gore shop, well before the "invention date" (claimed by Robert Gore, the inventor) of October 1969. [FN1] As such, the claimed invention was invalid on at least three grounds: (i) it was anticipated and therefore would \*1561 have been obvious (under 35 U.S.C. § 103) at the time of the claimed invention date; (ii) the invention was "in public use" by the Gore shop (under 35 U.S.C. § 102(b)) more than one year prior to the patent application (*i.e.*, prior to May 21, 1969); and (iii) the invention (made by Robert Gore) was known to and used "by others in this country" (35 U.S.C. § 102(a)) before the claimed invention date of October 1969, *i.e.* the invention was used by Wilbert Gore and others in the Gore shop before the October date. [FN2]

FN1. The 401 machine was used under the prior '915 patent (issued to Wilbert Gore) which contains no reference to the significance of the rate of stretch.

FN2. Aside from the bases I discuss, I do not reach the other grounds asserted for invalidity of the '566 patent.

The critically important aspect of the invention of the '566 patent is the stretching of PTFE at a rate above 10% per second. [FN3] Robert Gore testified that he conceived this invention no earlier than October 1969 (and we have the right to take him at his word), [FN4] but the facts found by the District Court plainly show that the Gore shop was in fact practicing that invention considerably earlier.

FN3. Before the PTO Robert Gore concededly referred to this as "critical" to his invention or as *his* "invention."

DAVIS, Circuit Judge, concurring in the result in part and dissenting in part.

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FN4. The District Court found that October 1969 was the earliest date Robert Gore asserts for his conception of the invention in the '566 patent.

The District Court found that in the 401 machine the distance between the stretch rollers controls the rate of stretch; a shorter distance results in a higher rate of stretch; for the process described in the '915 patent to be practiced with a rate of stretch *below* 10% per second, the distance between the stretch rollers would have to be greater than five feet; if the distance is less than four feet, the rate of stretch is greater than 10% per second; the machine drawings used to construct the 401 machine indicate that the distance between the stretch rollers was eight *inches*; a Gore employee testified that "I am reasonably sure that no effective [stretch] rolls in question would have been more than three feet simply because of the nature and size of the equipment" and that he did not remember any stretching more than three feet; another Gore employee testified that the distance between the rollers was "a maximum of 18 *inches*" (emphasis added); a document prepared by the same employee (an engineer) on June 10, 1969 reports that the stretch span was 8 *inches*; the 401 machine was the only stretching machine used by the Gore company; and the 401 machine was never substantially changed before October 1969. All this adds up to the fact that the 401 machine was at all relevant times operated with a stretch of less than four feet. [FN5] There is no question that the machine was so operated before October 1969 (the District Court found that sales of tape made by the 401 machine were proposed in August 1969).

FN5. The Gores (Robert and Wilbert) testified at trial that the distance was five feet but there is no indication that the trial court (which did not cite this testimony but did cite the opposing evidence) credited the Gores' testimony.

I can accept Robert Gore's affidavit (to the PTO) that there was no stretching in the Gore shop at a rate exceeding about 10% per second prior to "my invention disclosed in the captioned patent application" (emphasis added) [FN6] only because

that declaration was expressly qualified by the phrase "to my knowledge" (emphasis added). The District Court specifically found no specific intent by Robert Gore to defraud and, on this record, we cannot properly overturn that finding. But the absence of personal intent to defraud does not mean or say that, whether Robert Gore realized it or not, the 401 machine was not actually operating, well before October 1969, to stretch unsintered \*1562 PTFE at a rate exceeding about 10% per second. *Cf. O'Brien v. Westinghouse Electric Corp.*, 293 F.2d 1, 10 (3rd Cir.1961). It seems impossible to me to reconcile Robert Gore's insistence on two facts-- that (i) he invented the process in October 1969 and (ii) he had no knowledge prior to October 1969 of stretching PTFE at the critical rate--with the solid facts in the record as to the prior operation of the 401 machine, except on the view that Robert Gore did not realize that he and others in the Gore shop had made his invention previously.

FN6. The factor of the rate of stretching was of direct interest to the examiner during the prosecution of the '566 patent. In response to the examiner's express request for a declaration that the Gore firm's production of stretched PTFE tape, prior to Robert Gore's invention asserted here, did not involve stretching of unsintered PTFE at a rate exceeding about 10% per second, Robert Gore filed an affidavit in the PTO specifically stating that "to my knowledge" (emphasis added) the 401 machine did *not* involve stretching at a rate exceeding about 10% per second.

2. It follows that in October 1969 the invention of '566 would have been obvious under § 103 to Robert Gore because the prior practice of the 401 machine constituted prior art. Even if this was not prior art technically within § 102, that statutory provision "is not the *only* source of prior art." *In re Fout*, 675 F.2d 297, 300 (CCPA 1982, emphasis in original). The 401 machine was practiced under the '915 patent (issued to Wilbert Gore) and, whether or not Robert Gore subjectively realized what was happening, he and others in the Gore shop were practicing the invention later embodied in the '566 patent. That was prior art at least as to Robert Gore. *Id.* at 300-01. [FN7]

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FN7. The District Court has found that there are no differences between claim 1 of the '566 patent and the processes previously used by the Gore firm to produce paste-extruded unsintered PTFE.

3. If it be thought necessary to invoke § 102 directly, in order to show anticipation, the record contains proof that the 401 machine was designed, constructed and used (just as described *supra*) in November and December 1968 and the early months of 1969--more than one year prior to the '566 patent application of May 21, 1970. *See* Jt.App. E 1199--E 1200. Section 102(b) therefore applies. Although commercial production was apparently not actively sought until June 1969, the practicing of the 401 machine prior to May 21, 1969 was "a public use" because the Gore company made "use of the device \* \* \* in the factory in the regular course of business." *Connecticut Valley Enterprises, Inc. v. United States*, 348 F.2d 949, 952, 146 USPQ 404, 406 (Ct.Cl.1965).

4. Also, § 102(a) [FN8] applies here because Robert Gore was the inventor in the '566 patent and Wilbert Gore and others in the Gore shop were using the 401 machine before October 1969. Wilbert Gore (the inventor in the '915 patent under which the 401 machine was made and used) and the other employees are "others" within § 102(a)--they are not the same as Robert Gore who claimed to be inventor of the process that ripened into the '566 patent. [FN9] *See also* § 102(f), which would bar Robert Gore if he did not himself invent the subject matter of the '566 patent. [FN10]

FN8. An invention is anticipated if it "was known or used by others in this country \* \* \* before the invention thereof by the applicant for patent" (emphasis added).

FN9. It is undisputed that it was Wilbert Gore who initiated the project for the 401 machine and watched over it.

FN10. The majority's discussion of "secondary considerations," though it is relevant to other aspects of this case, is

irrelevant to the issue of anticipation raised by the 401 machine, and hardly persuasive as to the issues of obviousness based on or with respect to the 401 machine.

5. The majority sustains the validity of claims 3 and 19 of the '566 patent (the claims also involved in appellant's suit for infringement) which are dependent on invalid claim 1. Because of the invalidity of claim 1 the only possible novelty in claim 3 would be the requirement that the rate of stretch would be about 100% per second, and the possible novelty of claim 19 would be that the final length would be greater than about five times the original length. My position is that both of these added elements, if novel, would have been obvious to persons of ordinary skill in the art.

The defect in the majority's analysis is that it neglects the cardinal fact that the prior art included the 401 machine (discussed *supra*), not merely the earlier patents assessed in the majority opinion. The 401 machine directly involved PTFE itself, not conventional thermoplastic polymers. \*1563 That machine also directly involved rapid stretching of PTFE at a rate markedly exceeding 10%. With this prior art of the 401 machine before him, an ordinary person skilled in the art would maximize stretch rate, if only to improve the machine's production rate. Cf. *In re Dwyer, Jewell, Johnson, McGrath, & Rubin*, 317 F.2d 203, 207, 137 USPQ 540 (CCPA 1963). Moreover, the very existence and operation of the 401 machine, which stretched PTFE rapidly without breaking, suggests to the skilled person the probability of stretching at even higher rates. Certainly, in the light of the 401 machine, skilled workers would see in at least the prior Markwood, Nash, and Scarlett patents (teaching extensive and rapid stretching of non-PTFE thermoplastics) the suggestion that the method of the 401 machine could also be used for comparable rapid and extensive stretching of PTFE.

6. In sum, I cannot escape the conclusion that--although there was no fraud proved--if the true facts as to the 401 machine had been made known to the PTO (as it requested), the involved claims of the '566 patent should (and probably would) not have been accepted.

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